



**PACKING LIST**

**ABM-240™ AUTOMATIC BUILDING MACHINE®**  
**ABM-240™ MOBILE FACTORY**

MIC ABM-240™

**Serial #:**  
 MN - 1184

Automatic Building Machine® integrated with the following:

- MIC-240™ Panel Forming Machine
- MIC-240™ Curving Machine to fabricate Arch Buildings
- Operator Control Panel
- Trailer with one (1) Spare Tire & Wheel
- Diesel Engine
- Spreader Bar Assembly, detailed below
- Runout tables with Adjustable Legs (1) Primary Curver, (17) Sec. Curver  
 (1) Primary Panel, (16) Sec. Panel
- Decoiling Device
- Channel Curver
- Lunette Eye Assembly

**ADDITIONAL ITEMS PACKED SEPARATELY OR ON MACHINE:**

<b><u>PART NUMBER</u></b>	<b><u>QUANTITY</u></b>	<b><u>LOCATION</u></b>	<b><u>DESCRIPTION</u></b>
115-0400-A	3	Crates 1,2,3	MIC-240 Seaming Machines
117-0300-A	1	Crate 4	PS-240 Pre Seamer Machine
	2	Shipped Separately	Complete Three Volume Set of Technical Manuals: Operation, Maintenance and Parts
	1	Front Trunk (in watertight packaging)	Standard Limited Warranty
099-4010-A	1	Machine	110/220 Volt Electric Generator 5500w
099-7040-A	1	Machine	Fire Extinguisher w/Mounting Bracket
102-2685-A	1	Crate 6	Short UBM Primary Left Leg Assembly
102-2690-A	1	Crate 6	Short UBM Primary Right Leg Assembly
105-5060-A	1	Front Trunk	Vertical Exhaust Assembly



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099-1006	1	Rear Trunk	Bolt Cutter
099-1200	1	Rear Trunk	220 Volt Metal Cutting Power Shears
099-3003	50	Rear Trunk	Adjustable 9R Vise Clamp
099-3008	1	Rear Trunk	1 1/8" Lug Wrench
099-3009	1	Rear Trunk	Lug Wrench Handle
099-7031	2	Rear Trunk	10' Coil Lifting Sling
099-7037	2	Rear Trunk	Cargo Strap
099-7059	4	Rear Trunk	Sling Protector
102-2550-A	6	Machine	Panel Glide Roll
102-2800-A	34	Machine	Vertical Roller
104-1030	1	Front Trunk	Trailer Lighting Connector – Vehicle End
104-1031	1	Front Trunk	Pintle Hitch
104-1099	1	Front Trunk	Trailer Lighting Connector – Vehicle End (Special)
105-3650-A	2	Rear Trunk	Hand Crimper Assembly
105-3750-A	1	Rear Trunk	Panel Measuring "Limit Switch" Assembly
115-1111	3	Crates 1,2 3	Seamer Roll .040
700-1246	2	Rear Trunk	IEC390 to Schuko Adapter Cord
700-1247-A	2	Rear Trunk	220V "CE" 125 FT 12 GA Extension Cord
	1	Rear Trunk	Sample Panel

**VINYL COVERS CONSISTING OF:**

<b><u>PART NUMBER</u></b>	<b><u>QUANTITY</u></b>	<b><u>LOCATION</u></b>	<b><u>DESCRIPTION</u></b>
105-5116	1	Machine	Spare Tire Cover
105-5172	1	Machine	Guillotine Cover
105-5175	1	Machine	Entry Panel Cover
105-5177	1	Machine	Roll Box Cover
105-5178	1	Machine	Channel Curver Cover
105-5174	1	Machine	Entry Curver Cover
105-5173	1	Machine	Exit Curver Cover



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**SPREADER BAR AND LIFTING CABLE ASSEMBLIES CONSISTING OF:**

<b><u>PART NUMBER</u></b>	<b><u>QUANTITY</u></b>	<b><u>LOCATION</u></b>	<b><u>DESCRIPTION</u></b>
101-4909	18	Crate 6	½" Shackle with Pin
105-0101	1	Crate 6	Parts Box w/ Spreader Bar Bolts
105-4470-A	4	Crate 6	Panel Attaching Brackets
105-4652	1	Crate 6	9/16" x 18' Main Sling
105-4653	1	Crate 6	9/16" x 25' Main Sling
105-4654	4	Crate 6	¾" Anchor Shackle
105-4655	2	Crate 6	3/8" x 45' Cable with Thimble Loops each end
105-4656	2	Crate 6	3/8" x 25' Cable with Thimble Loops each end
105-4657	6	Crate 6	3" Snatch Block
105-4659	2	Crate 6	3/8" x 35' Cable with Thimble Loops each end
105-4667	1	Crate 6	9/16" x 39' Main Sling with Center Cable
105-4668	2	Crate 6	3/8" x 65' Cable with Thimble Loops each end
105-4669	1	Crate 6	Turn Buckle
106-2365-A	1	Crate 6	4 Leg Runout Table Lifting Cable w/4 Shackles
105-4951-A	2	Machine	Center Spreader Bar
105-4960-A	2	Machine	End Spreader Bar

**SPARE PARTS AS ITEMIZED BELOW:**

<b><u>PART NUMBER</u></b>	<b><u>QUANTITY</u></b>	<b><u>LOCATION</u></b>	<b><u>DESCRIPTION (PANEL MACHINE)</u></b>
105-1518	2	Crate 5	ER-28 Bearing
105-1520	3	Crate 5	80A18 Sprocket 2.25 Bore
105-2713	1	Crate 5	60A20 Sprocket 2.25 Bore
RC60	240"	Crate 5	#60 Roller Chain
RC60CL	5	Crate 5	#60 Chain Master Link
RC60OL	5	Crate 5	#60 Chain Half Link
RC80	120"	Crate 5	#80 Roller Chain 120"
RC80CL	5	Crate 5	#80 Chain Master Link
RC80OL	5	Crate 5	#80 Chain Half Link



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<b><u>PART NUMBER</u></b>	<b><u>QUANTITY</u></b>	<b><u>LOCATION</u></b>	<b><u>DESCRIPTION (CURVER)</u></b>
RC40	72"	Crate 5	#40 Roller Chain
RC40CL	4	Crate 5	#40 Chain Connecting Link
RC40OL	4	Crate 5	#40 Chain Offset Link

<b><u>PART NUMBER</u></b>	<b><u>QUANTITY</u></b>	<b><u>LOCATION</u></b>	<b><u>DESCRIPTION (SEAMER)</u></b>
101-1214	4	Crate 5	1630 Bearing
103-2008	6	Crate 5	Seamer Drive Motor Brush
103-2010	3	Crate 5	Seamer Drive Motor On/Off Switch
115-1028	4	Crate 5	Outside Drive Roller
115-1107	1	Crate 5	Inside Drive Roll #1
115-1108	1	Crate 5	Inside Drive Roll #2
115-1151	2	Crate 5	Seamer Cam Shaft
115-1159	4	Crate 5	Rubber Wheel
115-1164	6	Crate 5	Bearing
115-1166	6	Crate 5	Bearing
115-1167	6	Crate 5	Inner Ring

<b><u>PART NUMBER</u></b>	<b><u>QUANTITY</u></b>	<b><u>LOCATION</u></b>	<b><u>DESCRIPTION (DIESEL ENGINE)</u></b>
101-4873	1	Crate 5	Fuel Injector Pump
101-5061	1	Crate 5	Fuel Filter
101-5062	1	Crate 5	Oil Filter
101-5063	1	Crate 5	V-Belt
101-5064	1	Crate 5	Air Filter
101-5066	3	Crate 5	Injector Shim
101-5067	3	Crate 5	Injector Shim
101-5111	1	Crate 5	Injector

<b><u>PART NUMBER</u></b>	<b><u>QUANTITY</u></b>	<b><u>LOCATION</u></b>	<b><u>DESCRIPTION (HYDRAULIC SYSTEM)</u></b>
101-1179	2	Crate 5	Filter Element Schroeder #8Z10



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<b><u>PART NUMBER</u></b>	<b><u>QUANTITY</u></b>	<b><u>LOCATION</u></b>	<b><u>DESCRIPTION</u></b> <b><u>(ELECTRICAL TOOL SPARES)</u></b>
099-1005	10	Crate 5	Blade Kit
099-1014	2	Crate 5	Thin Washer
099-1020	2	Crate 5	Needle Bearing
099-1038	1	Crate 5	Shear Housing
099-1040	2	Crate 5	Eccentric Bearing Assembly
099-1042	10	Crate 5	Spacer Bushing
099-1043	10	Crate 5	Spacer Bushing
099-1047	1	Crate 5	Insert & Screw Kit
099-1052	5	Crate 5	Electrical Cord
099-1200	2	Crate 5	220 Volt Metal Cutting Power Shears
099-1201	2	Crate 5	Bearing
099-1202	2	Crate 5	Screw
099-1203	2	Crate 5	Screw
099-1204	2	Crate 5	Cord Protector
099-1205	2	Crate 5	Switch (220 Volt)
099-1206	2	Crate 5	Brush Holder Left (220 Volt)
099-1207	2	Crate 5	Brush Holder Right (220 Volt)
099-1208	1	Crate 5	Gear
099-1209	1	Crate 5	Spindle
099-1210	4	Crate 5	Brush (220 Volt)
099-1211	1	Crate 5	Armature

<b><u>PART NUMBER</u></b>	<b><u>QUANTITY</u></b>	<b><u>LOCATION</u></b>	<b><u>DESCRIPTION (MISCELLANEOUS)</u></b>
099-1006	2	Crate 5	Bolt Cutter



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099-3001-S-1	1	Rear Trunk	Tool Box W/Hinged Top And Tray
	1	Tool Box 1	12 Piece 3/8" Square Drive Socket Set Including: Ratchet, 3" Extension, 6" Extension, 3/8", 7/16", 1/2", 9/16", 5/8", 11/16", 3/4",, 13/16" And 7/8"
	1	Tool Box 1	8" Combination Pliers
	1	Tool Box 1	8" Phillips Tip Screwdriver #2
	1	Tool Box 1	6" Standard Tip Screwdriver 5/16" Sq Blade
	1	Tool Box 1	8" Standard Tip Screwdriver 3/8" Sq. Blade
	1	Tool Box 1	Hack Saw
	1	Tool Box 1	Needle Nose Pliers
	1	Tool Box 1	14 Piece Open End / Box End Wrench Set Including: 3/8", 7/16", 1/2", 9/16", 5/8", 11/16", 3/4", 13/16", 7/8", 15/16", 1", 1-1/16", 1-1/8", And 1-1/4"
	3	Tool Box 1	Hack Saw Blades
099-2080-A	2	Tool Box 1	Unseamer Tool
099-3001-S-2	1	Rear Trunk	Tool Box W/Hinged Top And Tray
	1	Tool Box 2	10" Adjustable Wrench
	1	Tool Box 2	15" Adjustable Wrench
	1	Tool Box 2	Aviation Type Left-Handed Snips
	1	Tool Box 2	Aviation Type Right-Handed Snips
	2	Tool Box 2	Feeler Gauge marked metric and decimal
	1	Tool Box 2	10 piece "T" Handle hex key wrench set including: 3/32", 7/64", 1/8", 9/64", 5/32", 3/16", 7/32", 1/4", 5/16", and 3/8"
	1	Tool Box 2	11 piece Metric combination wrench set including: 7, 8, 9, 10,11,12,13,14,15,17,18
	1	Tool Box 2	13 piece "L" Handle hex wrench key set including: .050", 1/16",5/64", 3/32", 7/64", 1/8", 9/64", 5/32", 3/16", 7/32", 1/4", 5/16", and 3/8"
	1	Tool Box 2	16 Oz. Ball Peen Hammer
	1	Tool Box 2	9 Piece Metric Hex Key Wrench Set Including: 1.5, 2, 2.5, 3, 4, 5, 6, 8, and 10
	1	Tool Box 2	Precision Micrometer 0.000" To 1.000"
	2	Tool Box 2	Roller Chain Breaker
	2	Tool Box 2	Roller Chain Stretcher
	1	Tool Box 2	¾" Open End/Box End Wrench